

C E R T I F I C A T E

TÜVNORD/15085/CL2/208/14/3A1

Report no. / Manufacturer no. / Validity notice: 8123678069 / 11561 / 2025-06-15 - 2027-04-18

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

ZVVZ MACHINERY, a.s.
Sažínova 888
399 01 Milevsko
Czech Republic

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

Lead auditor:

Dipl.-Ing. REMIŠOVÁ

Auditor: Dipl.-Ing. FLEISCHMANN

Hamburg, 2025-06-15

signed on original

certification body, Dipl.-Ing. (FH) ROHARDT

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.2 1.2/2.1 1.2/2.1	t = 1.87 - 6 mm t = 2.1 - 16 mm t ≥ 30 mm t = 3 - 6 mm t = 3 - 12 mm	FW BW FW FW FW, BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Karel BERAN, Level B (IWT) born: 1978

1st deputy(ies) of the responsible welding coordinator(s):

Miroslav VACHULKA, Level B (IWT) born: 1977

Others deputies:

Tomáš SLIVKA, Level B (IWT) born: 1971
Miroslav STRNAD, Level B born: 1972

Remarks: